



# Geon™ Vinyl Flexible R5185A

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Biocide		
Uses	• Construction Applications	• Profiles	
Forms	• Pellets		
Processing Method	• Coextrusion • Extrusion	• Injection Molding • Profile Extrusion	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.35	1.35	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	3180 psi	21.9 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	360 %	360 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	85	85	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-13.0 °F	-25.0 °C	ASTM D746

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	385 to 405 °F	196 to 207 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	350 to 360 °F	177 to 182 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

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